



BMW X1



Sheer
Driving Pleasure

www.bmw.com

THE BMW X1.

BMW EFFICIENT DYNAMICS.
LESS EMISSIONS. MORE DRIVING PLEASURE.

THE NEXT
100 YEARS





In 2016 the BMW brand will be celebrating its 100th anniversary. Find out more at www.next100.bmw



ACTION. THE BMW X1.

THE MODEL SHOWN.

- 04 BMW X1 xDRIVE25i WITH xLINE:**
BMW TwinPower Turbo four-cylinder petrol engine; 170 kW (231 hp); 19" light alloy wheels Y-spoke style 511; Mineral White metallic paint finish; seats in leather 'Dakota' with perforations Mocha; interior trim finisher in fine-wood trim Oak Grain with highlight trim finisher Pearl Chrome.

Further information on fuel consumption and CO₂ emissions can be found on pages 48 | 49.

INNOVATIONS AND TECHNOLOGY.

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WANT TO DISCOVER MORE?



Discover the BMW X1 in digital: simply download the interactive BMW brochure app for your device and select the model of your choice.

Internet use, depending on your mobile contract, may incur costs.

THIRST FOR ADVENTURE.

Its essence: spontaneity. Its objective: the unknown. Powered by pure determination and enormous aplomb, the BMW X1 meets each new challenge with equanimity. Whatever direction proves to be the right one, what matters most is the drive to discover and explore. Find out for yourself just how far you can go with this perfect synergy of dynamism, agility and versatility – in the BMW X1.





RISE ABOVE.

Enjoy the view: the raised driving position in the BMW X1 makes climbing in just as comfortable as being behind the wheel, and ensures you don't miss a thing when you're on the road. This BMW is unmistakably 'X': a striking front end with the BMW signature kidney grille, complemented with optional LED headlights – the BMW X1 has adventure written all over it.





LOOKING AHEAD.

More relaxation – more innovation: it's easy to keep your eyes on the road while the optional full-colour BMW Head-Up Display projects relevant information onto the windscreen within your field of vision. You'll be able to keep an eye on everything from speed limits to entertainment lists. The cockpit's dynamic driver orientation is also designed with one goal in mind – your sheer driving pleasure in the BMW X1.



FITS IT ALL.

Load up and set on out – exciting in theory, impressive in practice: with the 40:20:40 split-folding rear seat bench and a double luggage compartment floor in back, the BMW X1 has all the space you'll need. The position of the optional rear seat bench can be adjusted forwards and backwards for more leg room or maximised luggage space. High-quality, meticulously crafted materials and the distinctive X series styling make the interior a place to experience the exceptional, in detail.





**PERFORMANCE IS NOT
MEASURED IN LITRES.**

The BMW X1 has no precedents but one guiding precept: to unite unsurpassed dynamism with the ultimate in efficiency. Innovative EfficientDynamics technologies, such as the optional 8-speed Steptronic transmission, slash fuel consumption while the BMW TwinPower Turbo engines in the BMW X1 power you to a state of pure driving pleasure, and to a place called freedom.



INNOVATIONS AND TECHNOLOGY.

BMW TWIN POWER TURBO ENGINES: At the heart of BMW EfficientDynamics.

BMW EFFICIENT DYNAMICS: Maximum driving pleasure, minimum fuel consumption.

BMW CONNECTED DRIVE: Services, apps and driver assistance systems.

CHASSIS: Innovative systems for more driving pleasure.

SAFETY: State-of-the-art technology.

BMW TwinPower Turbo engines. At the heart of BMW EfficientDynamics.

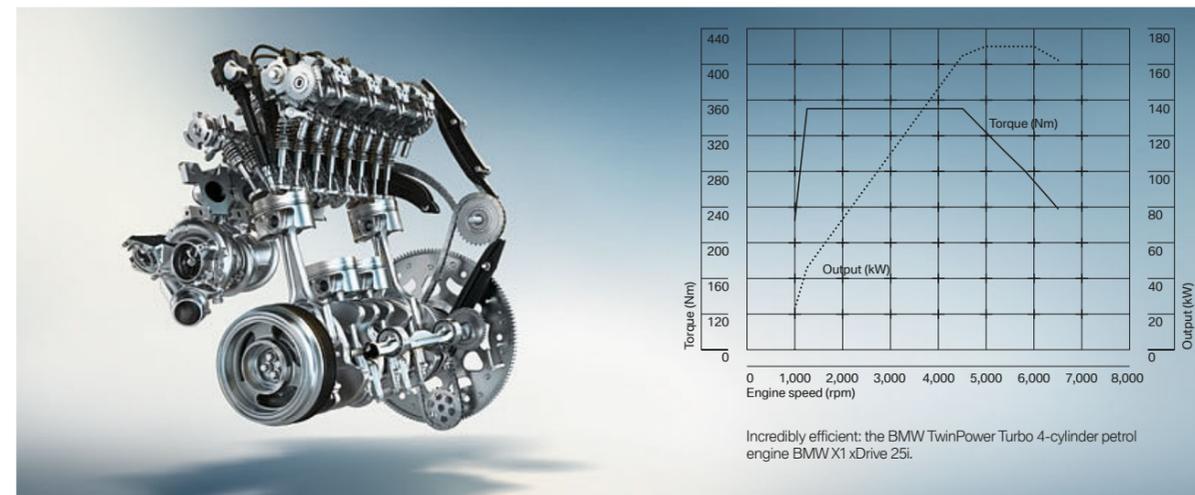
Thanks to BMW TwinPower Turbo technology, the innovative new generation of BMW petrol and diesel engines from the BMW EfficientDynamics engine range can deliver an agile performance and excellent responsiveness even at low rpms, all while being exceptionally fuel efficient and low in emissions. Increased efficiency and optimal dynamics guarantee noticeably heightened driving pleasure.



BMW TWINPOWER TURBO FOUR-CYLINDER DIESEL ENGINE X1 xDrive20d.

The new BMW TwinPower Turbo 4-cylinder diesel engine with 6-speed manual transmission produces an exceptional 140 kW (190 hp) performance from its 2.0 litre-capacity. It combines CommonRail direct injection and a turbocharger with variable turbine geometry and generates 400 Nm of torque at 1750–2500 rpm. It reaches the 100 km/h mark from a standing start in 7.6 seconds and goes on to a top speed of 220 km/h. It also boasts efficient fuel consumption of 4.8–5.0 litres per 100 km, with CO₂ emissions of 127–132 g/km in the combined test cycle. The BMW xDrive all-wheel drive system further increases traction and directional stability.

BMW EFFICIENT DYNAMICS.
LESS EMISSIONS. MORE DRIVING PLEASURE.



BMW X1 sDrive18i.

- BMW TwinPower Turbo three-cylinder petrol engine with 100 kW (136 hp) and 220 Nm torque
- Acceleration 0–100 km/h: 9.7 sec; top speed: 204 km/h
- Fuel consumption combined: 5.1–5.3 litres/100 km¹
- CO₂ emissions combined: 119–124 g/km¹

BMW X1 xDrive20i.

- BMW TwinPower Turbo 4-cylinder petrol engine with 141 kW (192 hp) and 280 Nm of torque
- Acceleration 0–100 km/h: [7.4] s; top speed: [223] km/h
- Fuel consumption combined: [6.3–6.4] l/100 km¹
- CO₂ emissions combined: [146–149] g/km¹

BMW X1 xDrive25i.

- BMW TwinPower Turbo 4-cylinder petrol engine with 170 kW (231 hp) and 350 Nm of torque
- Acceleration 0–100 km/h: [6.5] s; top speed: [235] km/h
- Fuel consumption combined: [6.4–6.6] l/100 km¹
- CO₂ emissions combined: [149–152] g/km¹

BMW X1 sDrive18d/xDrive18d.

- BMW TwinPower Turbo four-cylinder diesel engine with 110 kW (150 hp) and 330 Nm torque
- Acceleration 0–100 km/h: 9.2 sec (xDrive18d: 9.2 sec); top speed: 205 km/h (xDrive18d: 204 km/h)
- Fuel consumption: 4.1–4.3 litres/100 km¹ (xDrive18d: 4.7–4.9 l/100 km¹)
- CO₂ emissions combined: 109–114 g/km¹ (xDrive18d: 124–129 g/km¹)

BMW X1 xDrive20d.

- BMW TwinPower Turbo four-cylinder diesel engine with 140 kW (190 hp) and 400 Nm torque
- Acceleration 0–100 km/h: 7.6 sec; top speed: 220 km/h
- Fuel consumption combined: 4.8–5.0 litres/100 km¹
- CO₂ emissions combined: 127–132 g/km¹

BMW X1 xDrive25d.

- BMW TwinPower Turbo four-cylinder diesel engine with 170 kW (231 hp) and 450 Nm torque
- Acceleration 0–100 km/h: [6.6] sec; top speed: [235] km/h
- Fuel consumption combined: [5.1–5.2] litres/100 km¹
- CO₂ emissions combined: [133–138] g/km¹

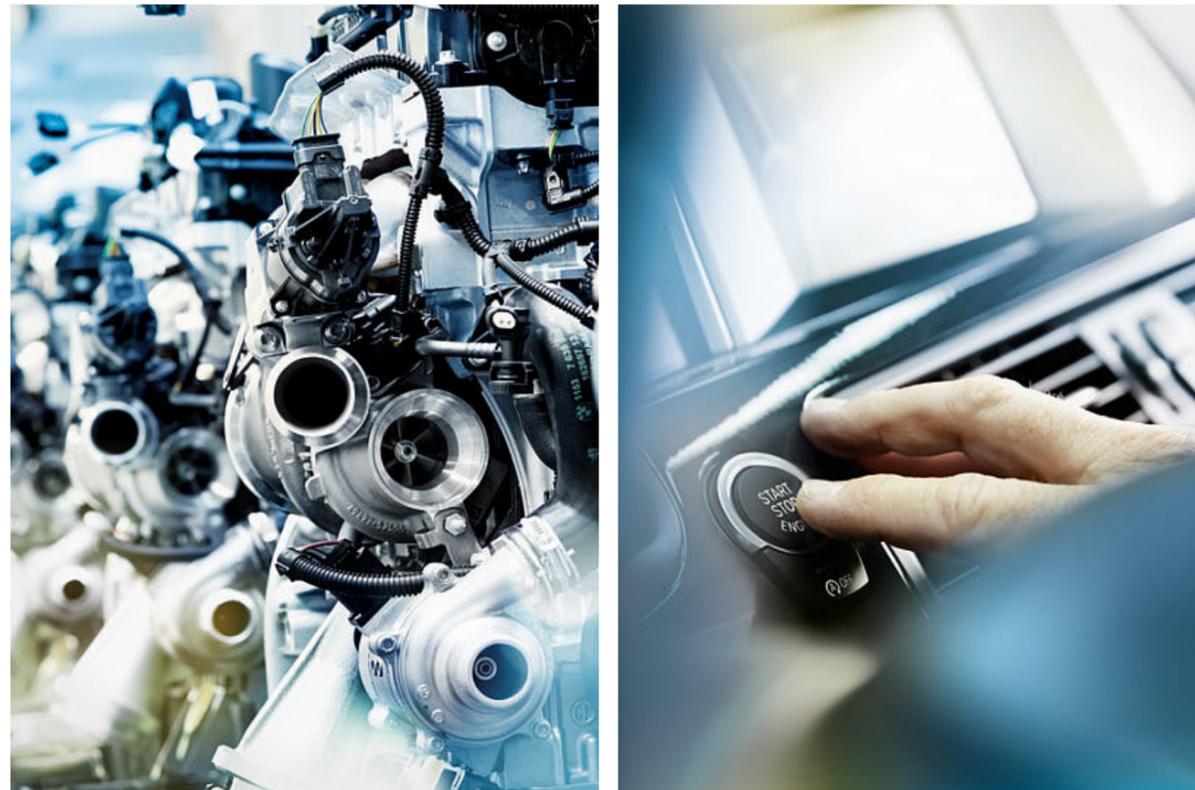
¹ Fuel consumption and CO₂ emission figures are dependent on tyre format and selected special equipment (higher figures refer to models with optional wheels). Further information on fuel consumption and CO₂ emissions can be found on pages 48 | 49.

The figures for output, fuel consumption and CO₂ emissions refer to vehicles with standard transmission. Values in [] refer to vehicles with Steptronic transmission.

BMW EfficientDynamics

Less emissions. More driving pleasure.

Whether the goal is maximum performance or minimum fuel consumption – for BMW, the focus is always on delivering quintessential BMW driving pleasure. BMW EfficientDynamics is the strategy developed by BMW to minimise fuel consumption and CO₂ emissions while simultaneously increasing dynamics and driving pleasure. It is a comprehensive technology package that encompasses the engine, energy management, lightweight construction and aerodynamics – and it comes with every BMW.



PHENOMENAL: THE DRIVING EXPERIENCE CONTROL INCL. ECO PRO.

The Driving Experience Control lets the driver choose between the COMFORT mode for standard engine and transmission settings, the efficiency-focused ECO PRO mode and the SPORT mode, which enables even more athletically dynamic driving. The ECO PRO Mode adjusts the characteristics of the Steptronic transmission, if selected, as well as the heating/air conditioning settings to make the drive as fuel-efficient as possible. The Automatic Start/Stop function also reduces fuel consumption by automatically switching off the engine when the vehicle comes to a temporary standstill.



DRIVE TRAIN.

The **BMW TwinPower Turbo** petrol engines feature remarkably agile power delivery and spontaneous responsiveness, even at low engine speeds. At the same time they are more efficient, with lower emissions and better performance than their predecessors.

New generation **BMW TwinPower Turbo** diesel engines are notable for their outstanding responsiveness and agile power delivery at any engine speed. At the same time, they are highly efficient, featuring low emissions and great dynamics..

MASTER PLAN.

Intelligent lightweight construction at BMW means using the right material for the right parts of the vehicle. For every single component, the most suitable material is selected. This philosophy, also known as **BMW EfficientLightweight**, is now integral to BMW EfficientDynamics and applied to every BMW.

ENERGY MANAGEMENT.

The **ECO PRO mode** helps drivers reduce their fuel consumption by up to 20 per cent¹, depending on their driving style, according to an internal BMW fuel consumption study. The "coasting" function (only available with Steptronic transmission) and ECO PRO Route (only available with a navigation system) further help to conserve fuel.

With **Brake Energy Regeneration** the alternator generates electricity primarily when the driver brakes or takes their foot off the accelerator. Previously unused kinetic energy is transformed into electrical energy and fed into the battery. So the alternator does not have to run constantly, fuel consumption is reduced, and when the vehicle accelerates, the engine's whole capacity is available to the drive.

¹ According to an internal BMW fuel consumption study, depending on individual driving style.

BMW ConnectedDrive

So connected, you're free.

Our world is becoming more closely connected every day. And for BMW drivers it goes without saying that they can request information, communicate via telephone or email and always be up to date – all while they're on the go. The BMW ConnectedDrive¹ concept encompasses all the services and innovative technologies that link BMW vehicles and their passengers to the outside world and surrounding traffic.



The equipment option **ConnectedDrive Services*** forms the basis for BMW ConnectedDrive functions, which provide the driver with a wide range of information, entertainment and service features while on the road.

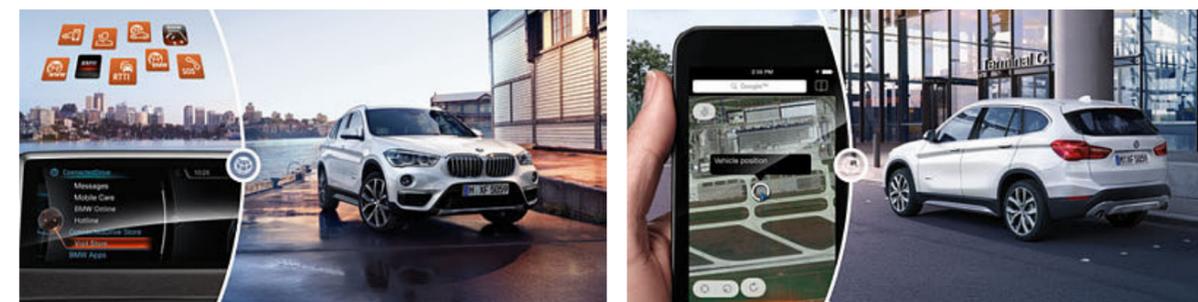
These include BMW Online, which provides access to current, location-based information such as weather and news, an online search powered by Google™ as well as office functions. In addition, an individual range of services such as fuel price information, parking information, as well as travel and hotel guides may be set up via the applications menu.

This also includes convenient, secure and unlimited access to selected smartphone apps. ConnectedDrive Services also provides access to the **BMW ConnectedDrive Store**, in which services such as Real Time Traffic Information, Remote Services, Online Entertainment and Concierge Services can easily be ordered and extended to suit the user's individual requirements. The equipment option ConnectedDrive Services offers all this and more, making every trip in a BMW a real experience.

BMW ConnectedDrive encompasses a wide range of intelligent services and assistance systems, allowing everybody to choose just what they need. The **BMW ConnectedDrive Services & Apps** provide greater flexibility by networking the driver, car and the outside world. The **BMW ConnectedDrive driver assistance systems** make every drive in a BMW both safer and more convenient. Intelligent systems make the driver's job easier and minimise the risk of accidents.



The optional full-colour **BMW Head-Up Display^{2,3}** projects relevant driving information directly into the driver's line of sight, allowing the driver to concentrate more closely on the road ahead. The display includes information such as the current speed, navigation directions, Speed Limit Info incl. no-overtaking indicator, along with telephone and entertainment lists.



The **BMW ConnectedDrive Store** allows you to purchase individual services and apps that suit your needs. These services can be flexibly selected and ordered at any time following the purchase of a BMW. The run time of each service can be selected to suit – to work around holiday periods, for example.

With the **Remote Services⁴** of the **BMW Connected App**, various functions of the vehicle, such as locking and unlocking the car or displaying the car location, can be operated remotely. To use this feature, customers simply need to activate Remote Services once in the BMW ConnectedDrive customer portal at www.bmw-connecteddrive.com.

* May not be available in all countries. Please consult your BMW partner.

¹ For further information on BMW ConnectedDrive, please visit www.bmw.com/connecteddrive

² Included with the optional equipment Navigation Plus*. Not available as an individual option.

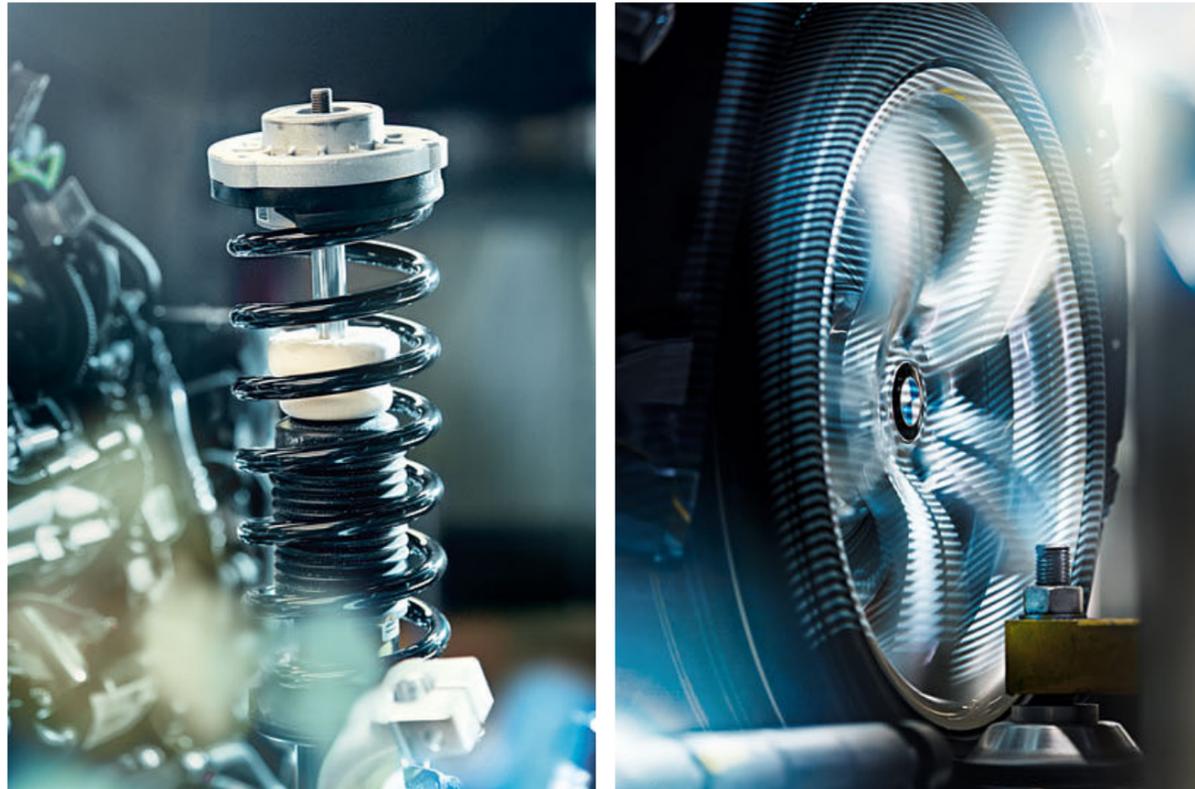
³ Visibility of the display is limited with polarised sunglasses. The exact content shown on the BMW Head-Up Display will depend on the equipment options chosen. Further optional equipment is required for content to be displayed.

⁴ Requires ConnectedDrive Services equipment.

Chassis.

A solid foundation for superior driving dynamics.

In the BMW X1, a whole host of innovative technologies help you enjoy your on-road moments. Many of these systems are intelligently linked. It's this level of integration that delivers the best possible safety, together with maximum driving pleasure – on every road and every curve, every second.



THE INTELLIGENT BMW ALL-WHEEL DRIVE SYSTEM xDRIVE.

The intelligent BMW xDrive all-wheel drive system adapts perfectly to even the most challenging road surface conditions, ensuring optimal traction at all times. xDrive and Dynamic Stability Control (DSC) ensure that the BMW remains safe and stable. Controlled via the DSC sensor system, xDrive flexibly and quickly distributes drive power between the axles in order to prevent oversteer or understeer on bends, thereby ensuring outstanding directional stability. Moreover, it guarantees a rapid, safe acceleration even on slippery or steep stretches. In critical road conditions, the DSC doesn't need to intervene as much. Thus, BMW xDrive combines all the advantages of an all-wheel drive system – traction, directional stability and driving safety – with classic BMW agility.



Performance Control, a standard feature, distributes engine and braking control to the individual wheels to better manage curves. As the outer wheels have to move a longer distance than the inner wheels when turning, the BMW Performance Control intervenes by means of engine output and controlled braking: the outer wheels get more power while the inner wheels get less, maximising traction on each of the wheels. The vehicle practically leads itself through a curve, increasing driving dynamics, safety and comfort.

The optional **Variable sport steering** with Servotronic creates a direct and agile steering response and ensures less physical effort is required to turn the wheel. It reacts to the angle of the steering wheel with varying degrees of steering ratio. This reduces the steering movement required when steering at particularly large angles. It features speed-dependent power steering. This provides less assistance at higher speeds to encourage an immediate and precise steering response, and increases the assistance at lower speeds for greater comfort, for example when parking or manoeuvring.

The optional **Dynamic Damper Control** makes it possible to adjust the damper characteristics to ideally suit any given driving situation, improving comfort and driving dynamics. In addition to the standard COMFORT setting, which assures a smooth and comfortable ride, there is also a SPORT mode. This setting stiffens the damper for a more direct, athletic driving performance. Each mode is activated with the Driving Experience Control switch in the centre console.

The modern **BMW front wheel drive concept** makes for an engaging yet comfortable ride. The powered front axle has been engineered for the best possible driving dynamics and precision steering performance. The front wheel drive has a compact construction with the engines integrated at a 90° angle so that no space is taken from the ample interior.

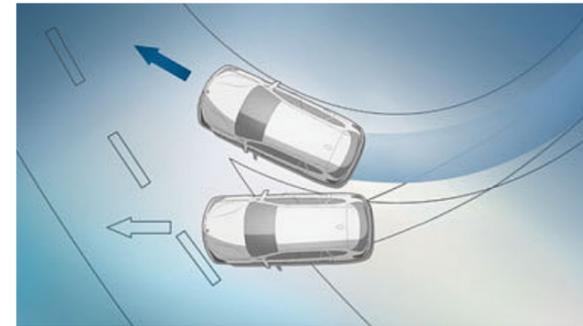
Safety.

Unparalleled safety with the latest BMW technology.

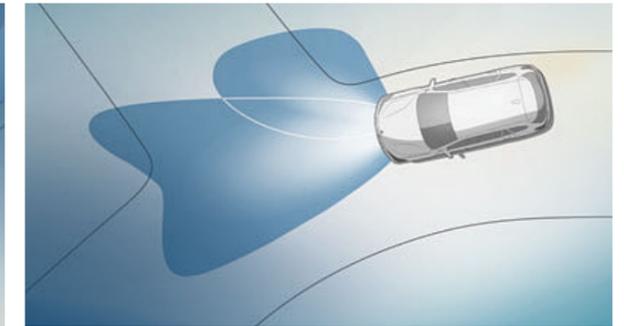
In the BMW X1, you'll experience the very latest technologies that are constantly reliable. Superb handling and innovative equipment come standard. BMW drivers benefit from leading-edge technologies that provide optimal support in every situation. You'll feel safe and protected, no matter where your journey takes you.



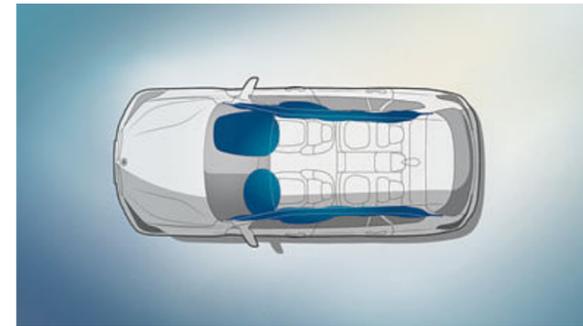
The BMW X1 is the perfect way to travel comfortably and safely. The optional Traffic jam assistant spares your nerves by bringing you through jams on its own – accelerating, braking and maintaining distance are all managed automatically. With the as-standard Approach control warning with light city braking function, if a vehicle in front of you brakes suddenly, you'll be warned with audio and visual cues in order to react in time. In the event of an accident, the as-standard Intelligent emergency call will promptly send a call for help, assuring the fastest possible assistance.¹



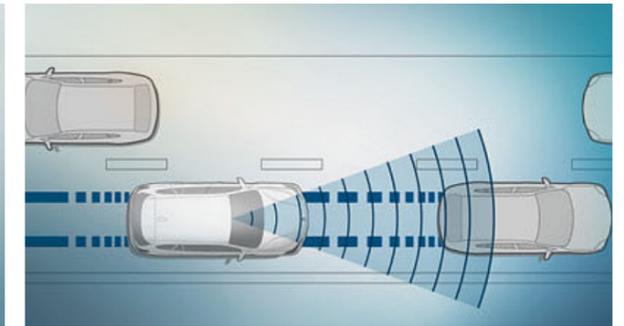
■ **Dynamic Stability Control (DSC)** constantly assesses the vehicle's movements and ensures directional stability and traction.



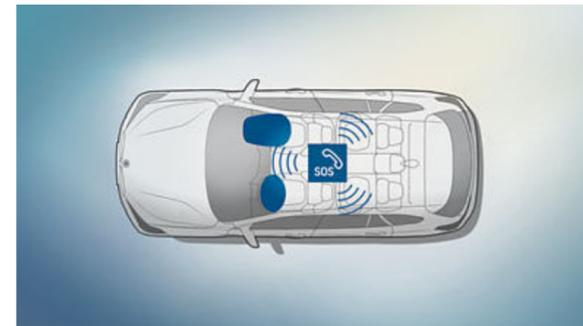
□ The **LED headlights** with cornering lights give a level of illumination comparable to daylight for low-beam and high-beam headlights.



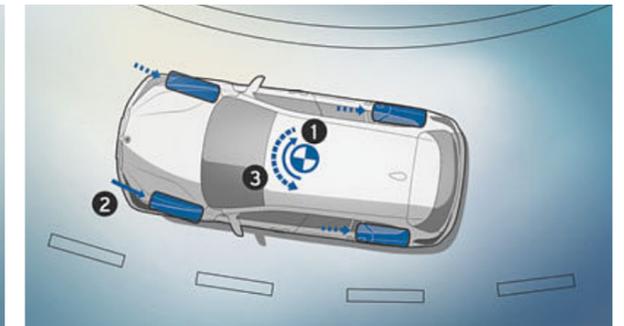
■ The **airbags for driver and front passenger** are an integral part of the optimally coordinated safety components in a BMW. A total of six airbags offer targeted protection: driver and front passenger airbags, head airbags for the whole side window area, and side airbags in the front seat backrests



■ **Approach control warning with light city braking function** notifies drivers of potential collisions and even brakes automatically in emergency situations.²



■ The **Intelligent emergency call*** automatically establishes a connection with the nearest rescue coordination centre through the BMW call centre whenever needed – without the need for a mobile phone.



■ The **Cornering Brake Control (CBC)** helps the driver by applying braking pressure asymmetrically when braking on a bend.

* May not be available in all countries. Please consult your BMW partner.
¹ The Traffic jam assistant requires the Driving Assistant Plus option and a Steptronic transmission.
² The functionality of this system may be limited by darkness and fog.



INDIVIDUALITY AND CHOICE.

EQUIPMENT: BMW models, equipment highlights, wheels and tyres as well as Original BMW Accessories.

COLOURS: Exterior and interior colour schemes.

TECHNICAL DATA: Vehicle weight, engine, transmission, driving performance, wheels and technical drawings.

BMW SERVICE: BMW Service, BMW Financial Services and BMW Experience.



BASIC.



[01 | 04] The BMW X1 sDrive18d in the optional exterior colour Atlantic Grey metallic with optional 17" light alloy wheels Double-spoke style 564.

[03] Fog lights in the front apron provide better visibility and increase safety.

[02] Standard seats in standard cloth 'Grid' Anthracite with Grey accents with the interior trim finisher Oxide Silver matt with highlight trim finisher Black high-gloss.

[05] Radio, telephone and BMW ConnectedDrive services can be used with the media communication and information system incl. standard 6.5" Control Display.

[06] 17" light alloy wheels V-spoke style 560, tyre size 7.5J x 17 with 225/55 R17 tyres.

xLine interior equipment:

- Door sill finishers, front with aluminium finishers and "BMW" designation
- Seats in Cloth-/leather combination 'Cross Track' in Granite Brown with Black accent
- Alternatively Seats in Leather 'Dakota' with perforations in Mocha; other upholsteries available
- Sport leather steering wheel including multifunction buttons
- Car key with Pearl Chrome detailing
- Interior trim finishers in 'Pearl' dark with accent in Pearl Chrome; other trims available
- Orange or white variable Ambient light
- Exclusive LED optical fibre in the door trim
- Lights package
- Loading sill trim in stainless steel

xLine exterior equipment:

- BMW kidney grille with seven exclusively designed vertical slats with front sides in Aluminium matt, grille frame in Chrome high-gloss
- Front bumper with sump guard and other design elements in Silver matt
- 18" light alloy wheels Y-spoke style 569; other wheels available
- Side skirt trim in Silver matt
- Sump guard in Black Silver and inset trim painted Silver matt

03 □



01 □



02 ■



04 ■



05 ■



06 □



[01] The optional sport seats, shown here in the optional leather 'Dakota' with Oyster perforations and Grey accents, give particularly good lateral support thanks to the larger bolsters on the seat surfaces and backrests, and can be adjusted in various ways.

[02] The Sport leather steering wheel in Black with a thick rim and contoured thumb rests has an exceptionally pleasant, high-grip feel.

[03 | 06] The BMW X1 xDrive20d with the optional exterior colour Sparkling Storm brilliant effect.

[05] 18" light alloy wheels Y-spoke style 569, tyre size 7.5J x 18 with 225/50 R18 tyres.

[04] The underbody protection design element in Silver matt gives the look of the vehicle a striking off-roader touch from every perspective.

SPORT LINE.

■ Standard equipment □ Optional equipment

Sport Line interior equipment:

- Door sill finishers, front, with aluminium finishers and "BMW" designation
- Sport seats for front passengers
- Sport seats in Cloth 'Race' Anthracite with Grey or Red accent
- Alternatively Sport seats in Leather 'Dakota' with perforations in Black with Red accent; other upholsteries available
- Sport leather steering wheel including multifunction buttons
- Car key with Pearl Chrome detailing
- Interior trim finishers in Black high-gloss with accent in Coral Red matt
- Alternatively Interior trim finishers in Black high-gloss with accent in Pearl Chrome; other trims available
- Orange or white variable Ambient light
- Exclusive LED optical fibre in the door trim
- Lights package
- Loading sill trim in stainless steel

Sport Line exterior equipment:

- BMW kidney grille with eight exclusively designed vertical slats in Black high-gloss, grille frame in Chrome high-gloss
- Front bumper with specific design elements in Black high-gloss, Sump guard in body colour
- 18" light alloy wheels Double-spoke style 568; other wheels available
- Mirror caps in body colour
- Mirror caps alternatively in Black high-gloss
- Side skirt trim in body colour
- Sump guard in Black Silver and inset trim in body colour

03 □



01 □



02 ■



[01] A sporting ambience in the interior is created with as-standard sport seats, shown here in the optional leather 'Dakota' with perforations Black with Red accents, in conjunction with the optional interior trim finisher in Aluminium, finely brushed lengthwise with highlight trim finisher Coral Red matt.

[02] In the driver-focussed cockpit all functions are clearly structured and can be operated without distracting. The Sport leather steering wheel in Black with three spokes is a true pleasure to hold and conveys a feeling of safety while under way.

04 ■



05 ■



06 □



[03 | 06] The BMW X1 xDrive20d with the optional exterior colour Mineral Grey metallic.

[05] 18" light alloy wheels Double-spoke style 568, size 7.5J x 18 with 225/50 R18 tyres.

[04] Front door sill finishers in Aluminium with BMW designation.

M SPORT PACKAGE.

powered by 

■ Standard equipment □ Optional equipment

M Sport package interior equipment:

- M door sill finishers
- Sport seats for driver and front passenger in Cloth /Alcantara combination 'Micro Hexagon' in exclusive M look
- Alternatively Leather 'Dakota' with perforations in Black with Blue accent; other upholsteries available
- M Leather steering wheel with multifunction buttons
- BMW Individual headliner anthracite
- Interior trim finishers in Aluminium Hexagon with Blue accent, alternatively
- Interior trim finishers in Black high-gloss with accent in Pearl Chrome; other trims available
- Orange or white variable Ambient light
- Shortened gear lever with M designation¹
- M driver footrest
- Exclusive LED optical fibre in the door trim
- Car key with exclusive M designation
- Loading sill trim in stainless steel

M Sport package exterior equipment:

- M Aerodynamics package with front apron, side skirts, wheel arch trim and cladding in body colour, rear apron with diffuser insert in Dark Shadow metallic
- BMW kidney grille with eight exclusively designed vertical slats with front sides in Black high-gloss
- 18" M light alloy wheels Double-spoke style 570 M Bicolour, alternatively
- 19" M light alloy wheels Double-spoke style 572 M Bicolour
- M Sport suspension, lowered, alternatively Standard running gear
- BMW Individual high-gloss Shadow Line
- BMW Individual roof rails high-gloss Shadow Line
- M designation on the sides
- Exclusive paintwork in Estoril Blue metallic; other paintworks available

03 □



01 □



02 ■



[01] The sport seats in optional leather 'Dakota' with perforations in Black with Blue accents perfectly complement the interior trim finisher in Aluminium Hexagon with highlight trim finisher in Blue.

[02] The M leather steering wheel in leather 'Walknappa' with specially contoured thumb rests and the M emblem on the steering wheel rim provides dynamic driving pleasure.

04 ■



05 □



[03 | 06] The BMW X1 xDrive20i with the optional exterior colour Estoril Blue metallic and optional 19" M light alloy wheels Double-spoke style 572 M Bicolour.

[04] 18" light alloy wheels Double-spoke style 570 M Bicolour, size 7.5J x 18 with 225/50 R18 tyres.

06 □



[05] 19" M light alloy wheels Double-spoke style 572 M Bicolour, size 8J x 19 with 225/45 R19 tyres.

¹ With manual transmission only.

EQUIPMENT HIGHLIGHTS.

■ Standard equipment □ Optional equipment



01 □



03 ■



04 □



02 □



05 □

[01] The LED headlights with cornering lights gives a level of road illumination comparable to daylight for low-beam and high-beam headlights. Even the basic headlights feature the LED daytime running lights function (shown above).

[02] The high-quality BMW Individual roof rails high-gloss Shadow Line in Black high-gloss is the basis for a multi-functional BMW roof rack unit.

[03] Fog lights with halogen bulbs in the front apron provide better visibility and greater safety in fog and heavy snowfall.

[04] The exterior features in satinised Aluminium option includes a satinised Aluminium side window frame trim.

[05] Panorama glass roof, electric, with slide and lift functions (front), roller sunblind, a wind deflector and a comfort opening function via the car's remote control.



06 □



07 □



10 □



08 □



11 ■



12 ■



09 □



13 □

[06] The steering wheel heating quickly warms up the rim of the steering wheel at the push of a button – a comfort feature which is especially pleasant in winter.

[07] The Sport leather steering wheel in Black with a thick rim and contoured thumb rests has an exceptionally pleasant, high-grip feel.

[08] Thanks to its tightly spaced gear ratios and fast engine speed transitions, the 8-speed Steptronic transmission¹ ensures greater driving comfort, smoother gearshifts and low fuel consumption.

[09] The electronic seat adjustment makes operation easier and the memory function allows users to save their desired settings for the seat and exterior mirrors.

[10] M Leather steering wheel including multifunction buttons, steering wheel rim in leather 'Walknappa' Black with contoured thumb rests.²

[11] The electric parking brake is conveniently activated via a button, leaving room for generous storage space in the centre console.

[12] Driving Experience Control enables the driver to choose between comfortable, particularly efficient, or especially sporty driving.

[13] The rear backrest release function³ enables the rear backrest to be unlocked and folded down conveniently from the luggage compartment.

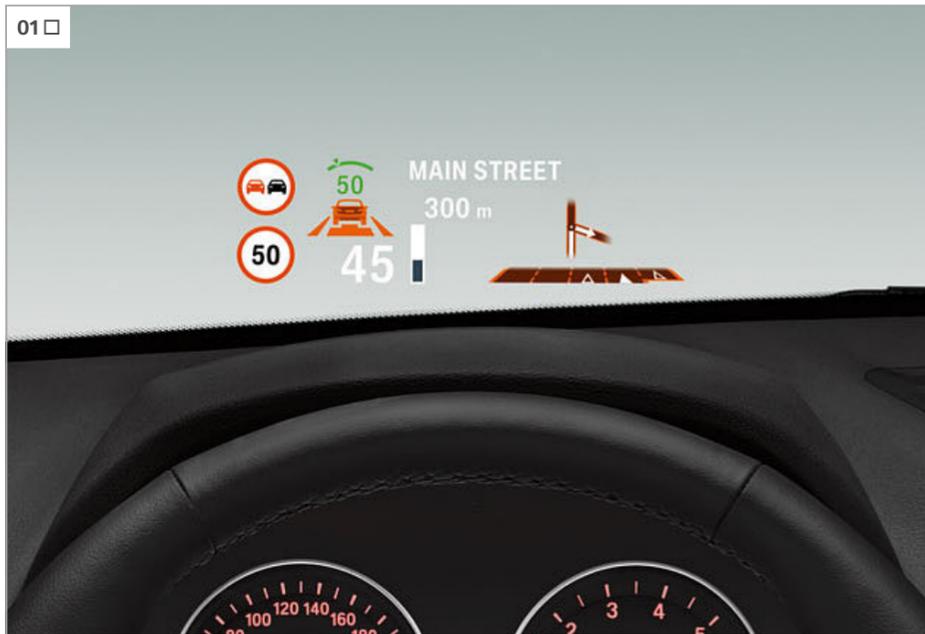
¹ Standard with X1 xDrive20i, xDrive25i, xDrive25d.

² Shown here with gearshift paddles (only available with the optional 8-speed Steptronic Sport transmission).

³ Only in conjunction with the optional seat adjustment for rear seats.

EQUIPMENT HIGHLIGHTS.

■ Standard equipment □ Optional equipment



[01] The full-colour BMW Head-Up Display^{1,2} projects information relevant to the journey directly into the driver's field of vision.

[02] The Driving Assistant^{3,4} safety package draws the driver's attention to an unintentional lane change and also includes the High-beam assistant.

[03] The Parking assistant makes parallel parking easier. It does the steering while the driver remains in control of the accelerator and brake.



[04] The Rear view camera shows the area behind the car on the Control Display. Interactive track lines and markings showing obstacles also assist the driver.

[05] Harman Kardon Surround Sound System with 360 W digital amplifier, 7 channels, vehicle-specific equalising and 12 loudspeakers including centre speaker.

[06] Air conditioning: all settings can be manually controlled. The microfilter and an extra heating vent in the rear ensure comfortable temperatures throughout the interior.



[07] The automatic air conditioning with two-zone control includes Automatic Air Recirculation (AAR) with an active carbon filter, as well as fogging and solar sensors.

[08] With various LED lights and a selection of colours to choose from, the atmospheric Lights package yields an ambience of pure quality.



[09] The Convenience package combines Automatic tailgate operation and the Comfort access system for contact-free opening and closing the tailgate by means of a foot sensor.

[10] Together with a special tow ball head, the Rear-mounted rack preparation allows the Original BMW Accessories bike rack to be mounted.

[11] The removable ball head on the trailer tow hitch leaves the sporty design of the vehicle's rear unimpaired when not in use.



[12] The passenger seat with foldable backrest⁵ is a perfect example of the well-thought-out concept's flexible usage of space.

[13] The 40:20:40 split-folding rear seat bench with optionally available adjustable backrest angle makes loading even easier, and the vehicle even more versatile.

[14] The luggage compartment's foldable floor makes the vehicle even more practical. There is additional storage space underneath the luggage-compartment floor.



[15] The seat adjustment for rear seats enables each section of the 60:40 split rear seat area to be individually adjusted. The seats can be adjusted to either increase leg room for passengers or to maximise loading space in the luggage compartment, depending on priorities for each journey.

[16] Ski and snowboard bag for safe and clean transport of skis and snowboards.

[17] The Storage compartment package provides a multiplicity of additional storage options in the passenger and luggage compartments.

¹ Included with the optional equipment Navigation Plus. Not available as an individual option.

² Wearing polarised sunglasses reduces display readability. The exact content shown on the BMW Head-Up Display will depend on the equipment options chosen. Further optional equipment is required for content to be displayed.

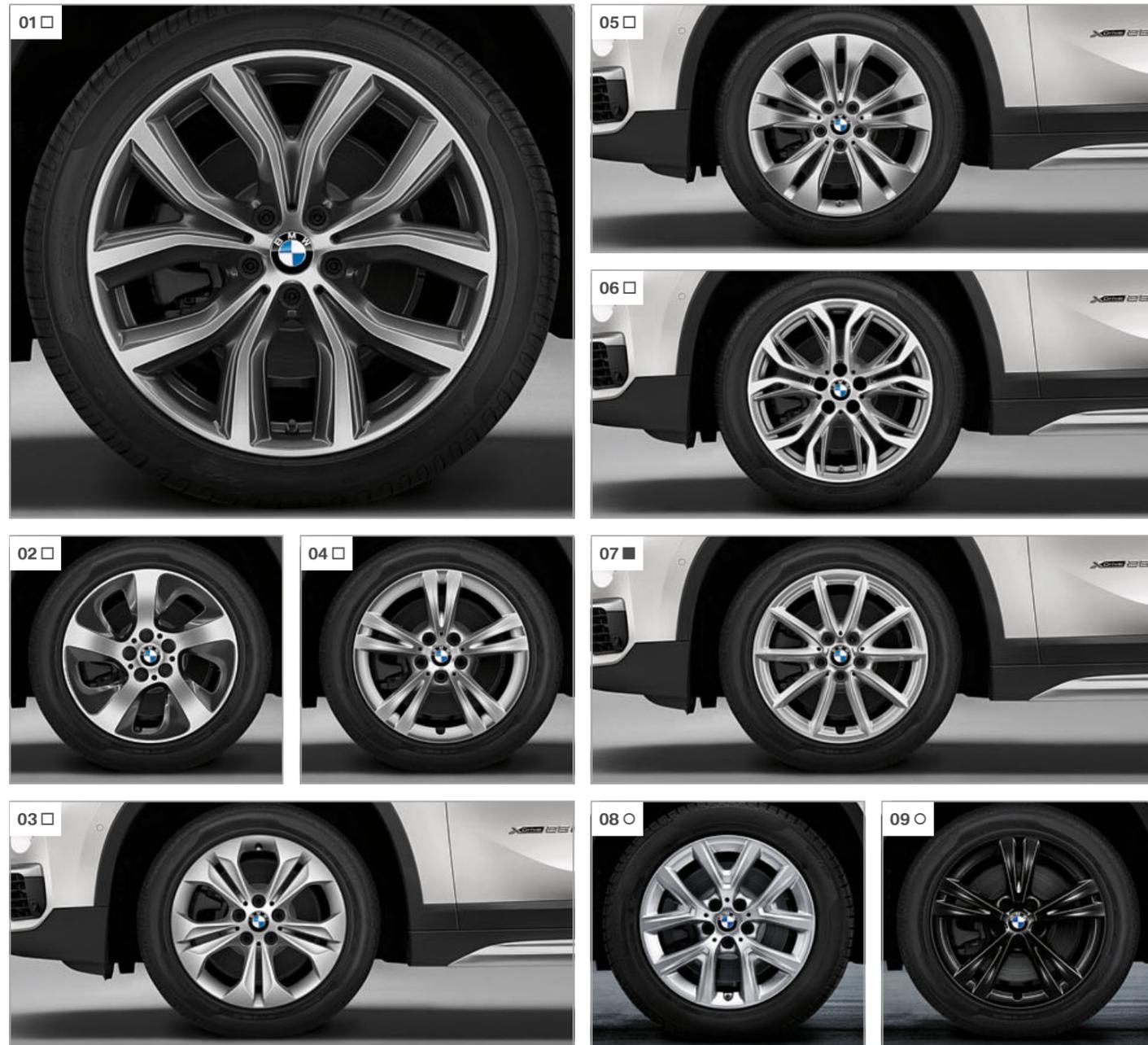
³ The functionality of this system may be limited by darkness and fog.

⁴ The full scope of the equipment is available only in conjunction with a Steptronic transmission and a Navigation system Professional or Business.

⁵ Not available in conjunction with sport seats or with the function seat adjustment, electrical with memory.

WHEELS AND TYRES.

■ Standard equipment □ Optional equipment ○ Accessories



[01] 19" light alloy wheels Y-spoke style 511, wheel size 8J x 19, with 225/45 R19 tyres.

[04] 17" light alloy wheels Double-spoke style 385, wheel size 7.5J x 17, with 225/55 R17 tyres.

[07] 17" light alloy wheels V-spoke style 560¹, wheel size 7.5J x 17, with 225/55 R17 tyres.

[02] 17" light alloy wheels turbine styling 561, BMW EfficientDynamics, wheel size 7.5J x 17, with 225/55 R17 tyres.

[05] 18" light alloy wheels Double-spoke style 567, wheel size 7.5J x 18, with 225/50 R18 tyres.

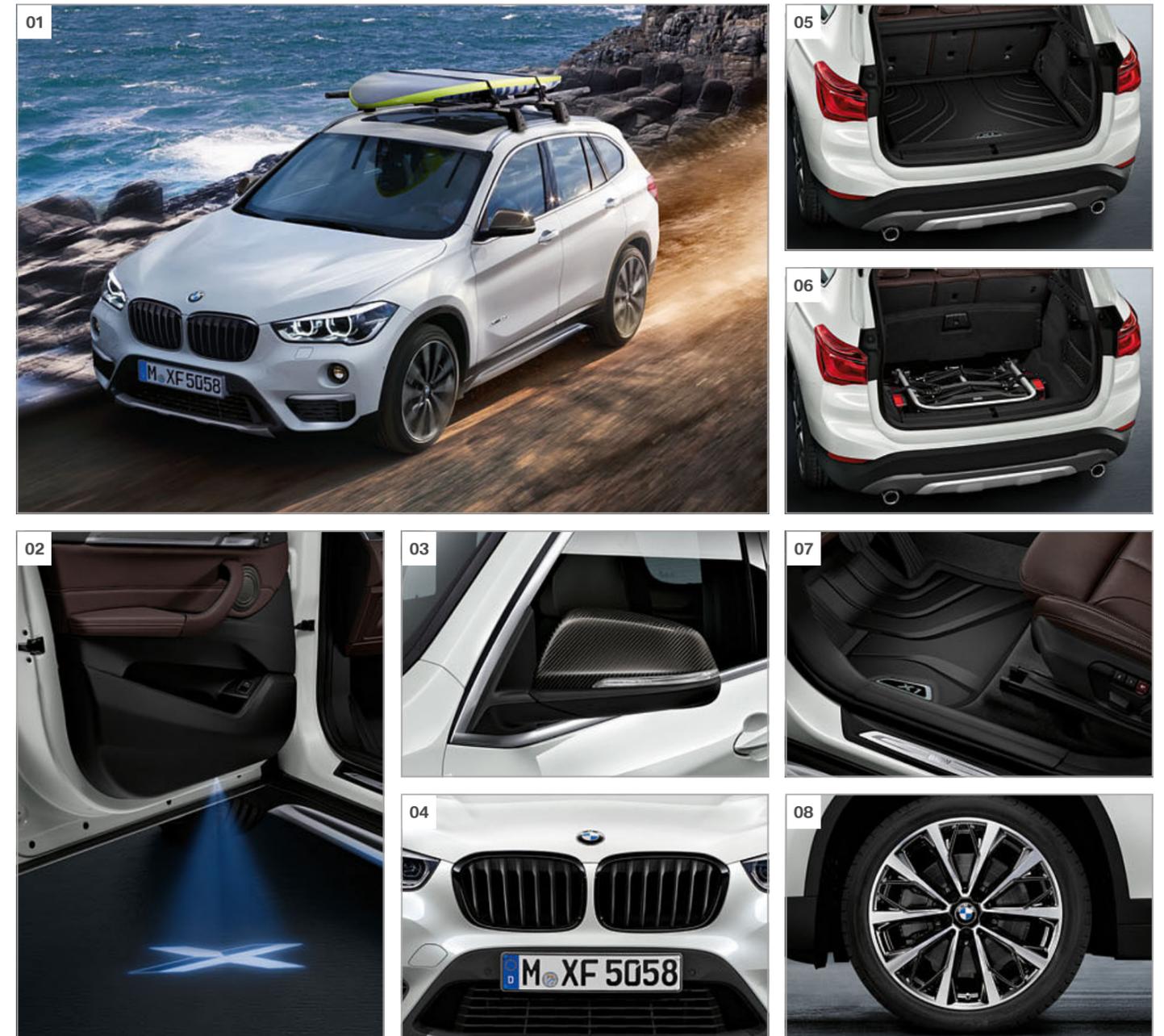
[08] This high-quality 17" light alloy wheel can be used with snow chains. RDC winter complete wheel, wheel size 6.5J x 17 with 205/60 R17 93H tyres.²

[03] 17" light alloy wheels Double-spoke style 564, wheel size 7.5J x 17, with 225/55 R17 tyres.

[06] 18" light alloy wheels Y-spoke style 566, wheel size 7.5J x 18, with 225/50 R18 tyres.

[09] This 17" light alloy wheel is finished in Black. Winter complete wheel set with run-flat tyres, wheel size 7.5J x 17 with 225/55 R17 97H RSC tyres.²

ORIGINAL BMW ACCESSORIES.



[01] The holder can be used to securely mount a surfboard and mast on any of the BMW roof rack systems. It features an innovative attachment system that makes handling particularly easy.

[04] Powerfully expressive: the front grille in Black accentuates the dynamism of the vehicle front, with a strikingly individual note.

[07] Precisely fitted protection from damp, dirt and waterlogging in the footwells. The design, in Black with an X1 inlay, perfectly complements the interior.

[02] When the door is opened, an individually selected graphic is projected onto the ground by the vehicle, perfectly illuminating the door sill area.

[05] Non-slip, water resistant and hard-wearing. Protects the luggage compartment from dirt and moisture. Complementing the interior in Black/Silver.

[08] This high-quality 19" light alloy wheel is finished in Bicolour Black high-gloss, gloss-lathed. Single front wheel, wheel size 8J x 19, tyre not included.

[03] These mirror caps, painstakingly hand-made in carbon, are a striking reminder of the vehicle's high-tech character.

[06] For two bicycles or e-bikes (each up to 30 kg). Can be simply and safely mounted on the ball head. Can be stored folded-up in the luggage compartment tray, safe in case of collisions.

¹ Standard with X1 xDrive20i, xDrive25i and xDrive20d.

² These wheel designs and more can be found under Original BMW Accessories at www.bmw.com/accessories

EXTERIOR COLOURS.

■ Standard equipment □ Optional equipment



■ **Non-metallic** 668 Black



□ **Non-metallic** 300 Alpine White¹



□ **Metallic** B39 Mineral Grey²



□ **Metallic** C10 Mediterranean Blue

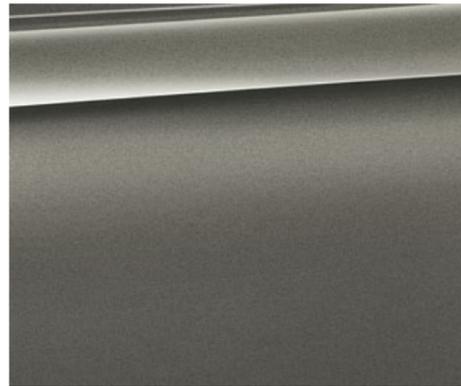


□ **Metallic** B45 Estoril Blue³

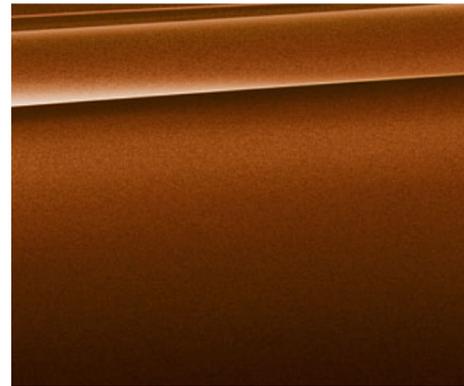
M SPORT PACKAGE



□ **Metallic** A83 Glacier Silver²



□ **Metallic** C08 Platinum Silver



□ **Metallic** C29 Chestnut Bronze



□ **Metallic** C07 Sparkling Storm brilliant effect



□ **Metallic** A96 Mineral White²



□ **Metallic** C09 Atlantic Grey



□ **Metallic** B53 Sparkling Brown



□ **Metallic** 475 Black Sapphire²

¹ Standard with the M Sport package.
² Optionally available with the M Sport package.
³ Exclusively available for the M Sport package.

Optional and standard equipment vary according to country.

[Colour samples] These colour samples are intended as an initial guide to the colours and materials available for your BMW. However, experience has shown that printed versions of paint, upholstery and interior trim colours cannot in all cases faithfully reproduce the appearance of the original colour. Please discuss your preferred colour choices with your BMW partner or dealership. There you can also see original samples and be assisted with special requests.

INTERIOR COLOURS.

■ Standard equipment □ Optional equipment



CLOTH

	Available with	
	■ Basic	Cloth 'Grid' EGAT Anthracite ¹
	□ Basic □ Sport Line	Cloth 'Race' ERL1 Anthracite, Grey highlights ²
	■ Sport Line	Cloth 'Race' ERL2 Anthracite, Red highlights ²

LEATHER

	Available with	
	□ Basic	Leather 'Dakota' LCSV Black
	□ Basic	Leather 'Dakota' LCFY Canberra Beige
	□ xLine □ Sport Line □ M Sport package	Leather 'Dakota' PDMZ Mocha, perforated, with Walnut highlights
	□ xLine □ Sport Line □ M Sport package	Leather 'Dakota' PDSW with perforations Black.
	□ xLine □ Sport Line □ M Sport package	Leather 'Dakota' PDFY Canberra Beige, perforated, with Grey highlights
	□ xLine □ Sport Line □ M Sport package	Leather 'Dakota' PDOA Oyster with perforation and Grey highlights.

CLOTH/LEATHER COMBINATION

	Available with	
	■ xLine	Cloth/leather combination Cross Track CWG4 Granite Brown/ Black
	■ M Sport package	Cloth 'Hexagon'/ Alcantara combination HMAT Anthracite

	Available with	
	□ Sport Line	Leather 'Dakota' PDL3 Black with perforation and Red highlights.
	□ M Sport Package	Leather 'Dakota' PDN4 Black, perforated, with Blue highlights

INTERIOR TRIMS

	Available with	
	■ Basic	4FS Oxide Silver dark matt with highlight trim finisher Black high-gloss
	□ Basic □ xLine □ Sport Line □ M Sport package	4LS Aluminium, finely brushed lengthwise with highlight trim finisher Pearl Chrome ³
	□ Basic □ xLine □ Sport Line □ M Sport package	4LR Fine-wood trim Fineline Stream with highlight trim finisher Pearl Chrome ³
	□ Basic ■ xLine □ Sport Line □ M Sport package	4LU Black high-gloss with highlight trim finisher Pearl Chrome
	■ xLine	4GG Dark Pearl with Pearl-Gloss Chrome accent lines
	□ Sport Line	4LT Aluminium, finely brushed lengthwise with highlight trim finisher Coral Red matt ³
	■ Sport Line	4LV Black high-gloss with highlight trim finisher Pearl Chrome Coral Red matt
	□ xLine	4F7 Fine-wood trim Oak Grain matt ³
	□ M Sport package	4WZ Black high-gloss with highlight trim finisher Blue matt
	■ M Sport package	4WF Aluminium Hexagon with highlight trim finisher Blue matt ³
	□ M Sport package	4WE Aluminium Hexagon with highlight trim finisher Pearl Chrome ³

INTERIOR COLOURS

	Available with	
	■ Basic ■ xLine ■ Sport Line ■ M Sport package	Black

HEADLINER

	Available with	
	□ Basic □ xLine □ Sport Line ■ M Sport package	BMW Individual headliner 775 Anthracite

Please note that even normal long or short-term use can lead to unrecoverable upholstery damage. This can be caused in particular by non-colourfast clothing.

¹ Only available in conjunction with the standard seats.
² Only available in conjunction with sport seats.
³ Additional highlight trim finisher in the door panels.

Optional and standard equipment vary according to country.

		X1 sDrive18i	X1 xDrive20i	X1 xDrive25i	X1 sDrive18d	X1 xDrive18d	X1 xDrive20d	X1 xDrive25d
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Weight								
Unladen weight EU ¹	kg	1470 [1505]	[1615]	[1615]	1505 [1545]	1605 [1615]	1615 [1625]	[1650]
Max. permissible load	kg	1990 [2005]	[2140]	[2140]	2015 [2065]	2120 [2135]	2130 [2145]	[2170]
Permitted load	kg	595 [575]	[600]	[600]	585 [595]	590 [595]	590 [595]	[595]
Permitted trailer load, unbraked ²	kg	735/740	[750]	[750]	750 [750]	750 [750]	750 [750]	750 [750]
Permitted trailer load, braked, max. 12% gradient ^{2/} max. 8% gradient ²	kg	1700 [1700]/ 1700 [1700]	[2000]/[2000]	[2000]/[2000]	1800/1800 [1800/1800]	1800/1800 [1800/1800]	2000/2000 [2000/2000]	[2000]/[2000]
Luggage compartment capacity, min. – max.	l	505–1550	505–1550	505–1550	505–1550	505–1550	505–1550	505–1550

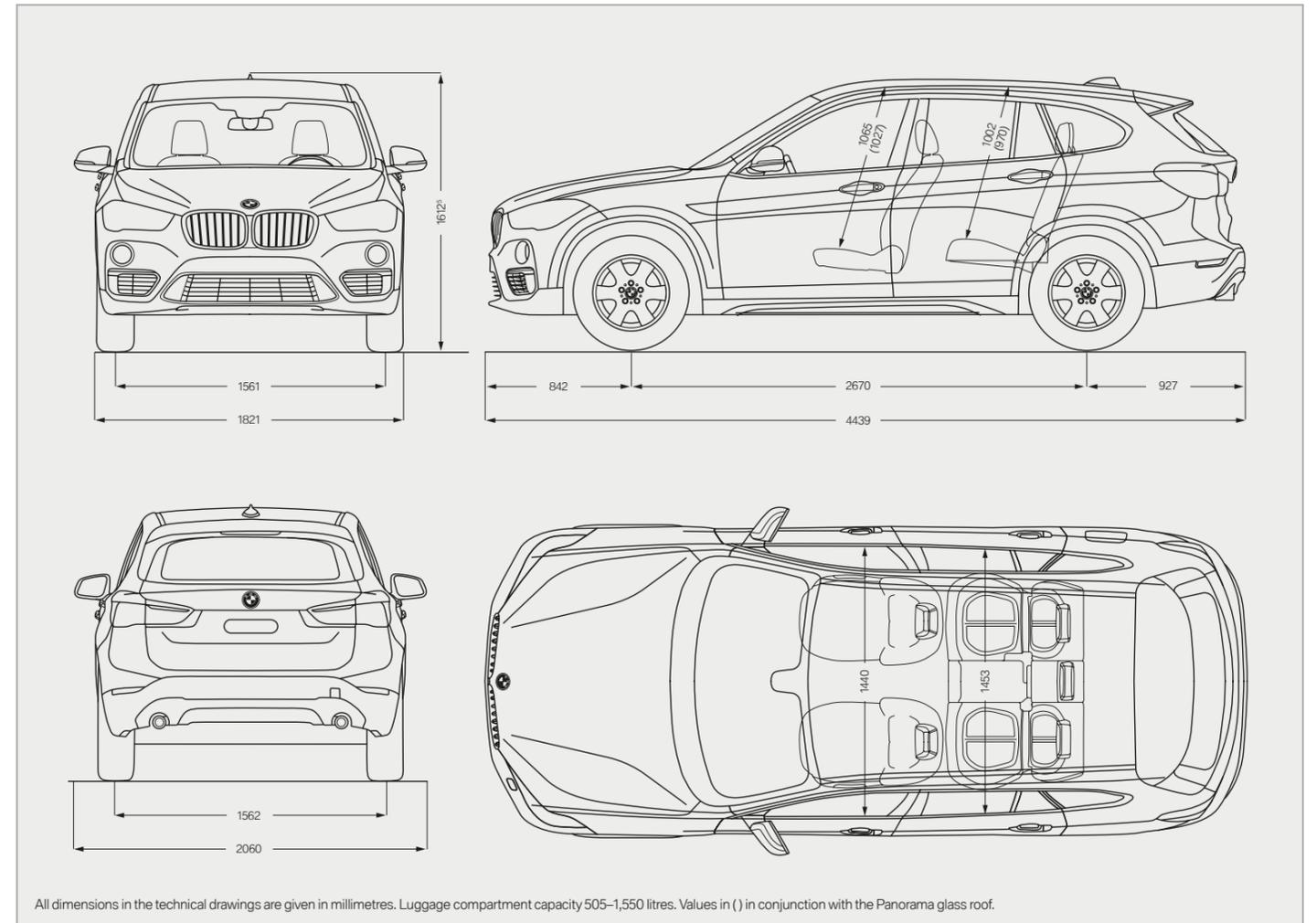
Engine ^{3,4}								
Cylinders/valves		3/4	4/4	4/4	4/4	4/4	4/4	4/4
Capacity	ccm	1499	1998	1998	1995	1995	1995	1995
Max. output/engine speed	kW/rpm (hp)/rpm	100 (136)/4400	141 (192)/ 5000–6000	170 (231)/5000	110 (150)/4000	110 (150)/4000	140 (190)/4000	170 (231)/4400
Max. torque/engine speed	Nm/rpm	220/1250	280/1250–4600	350/1250	330/1750	330/1750	400/1750–2500	450/1500–3000

Power transmission								
Drive configuration		Front-wheel	All-wheel	All-wheel	Front-wheel	All-wheel	All-wheel	All-wheel
Standard transmission		6-speed manual	8-speed Steptronic	8-speed Steptronic	6-speed manual	6-speed manual	6-speed manual	8-speed Steptronic

Performance								
Top speed	km/h	204 [200]	[223]	[235]	205 [205]	204	220 [219]	[235]
Acceleration 0–100 km/h	s	9.7 [9.7]	[7.4]	[6.5]	9.2 [9.2]	9.2 [9.3]	7.6 [7.6]	[6.6]

Fuel consumption ^{3,4}								
Urban	l/100 km	6.3–6.5 [6.4–6.7]	[7.6–7.7]	[7.7–7.8]	4.9–5.1 [5.1–5.3]	5.5–5.7 [5.5–5.7]	5.7–5.9 [5.7–5.9]	[5.8–6.0]
Extra-urban	l/100 km	4.5–4.7 [4.7–4.9]	[5.6–5.7]	[5.7–5.8]	3.7–3.9 [3.9–4.1]	4.3–4.5 [4.3–4.5]	4.3–4.5 [4.5–4.6]	[4.6–4.8]
Combined	l/100 km	5.1–5.3 [5.3–5.6]	[6.3–6.4]	[6.4–6.6]	4.1–4.3 [4.3–4.5]	4.7–4.9 [4.7–4.9]	4.8–5.0 [4.9–5.1]	[5.1–5.2]
CO ₂ emissions	g/km	119–124 [124–129]	[146–149]	[149–152]	109–114 [114–119]	124–129 [124–129]	127–132 [129–134]	[133–138]
Tank capacity, approx.	l	51	61	61	51	51	61	61

Wheels								
Tyre dimensions		225/55 R 17 W						
Wheel dimensions		7.5 J x 17						
Material		light alloy						



¹ The figure quoted includes a 90% full tank, 68 kg for the driver and 7 kg for luggage. Unladen weight applies to vehicles with standard equipment. Optional equipment will increase this figure.

² The actual overall trailer weight may not exceed the max. permitted trailer load, while taking into account the max. permitted tow bar download.

³ BMW recommends the use of RON 95 super unleaded petrol. Unleaded fuels RON 91 and higher with a maximum ethanol percentage of 10% may also be used. Output and fuel consumption figures apply to RON 98 fuel.

⁴ All engines comply with the EU 6 emissions standard. Fuel consumption figures are determined according to the ECE driving cycle, which consists of approximately one-third urban traffic and two-thirds extra-urban driving (based on the distance covered). CO₂ emissions are measured in addition to fuel consumption. Optional equipment may increase these figures. Fuel consumption and CO₂ emission figures are dependent on tyre format and selected special equipment (higher figures refer to models with optional wheels). For further information on fuel consumption and CO₂ emissions, please consult your BMW partner.

⁵ Height including roof aerial is 1,612 mm.

Values in [] refer to vehicles with Steptronic transmission.

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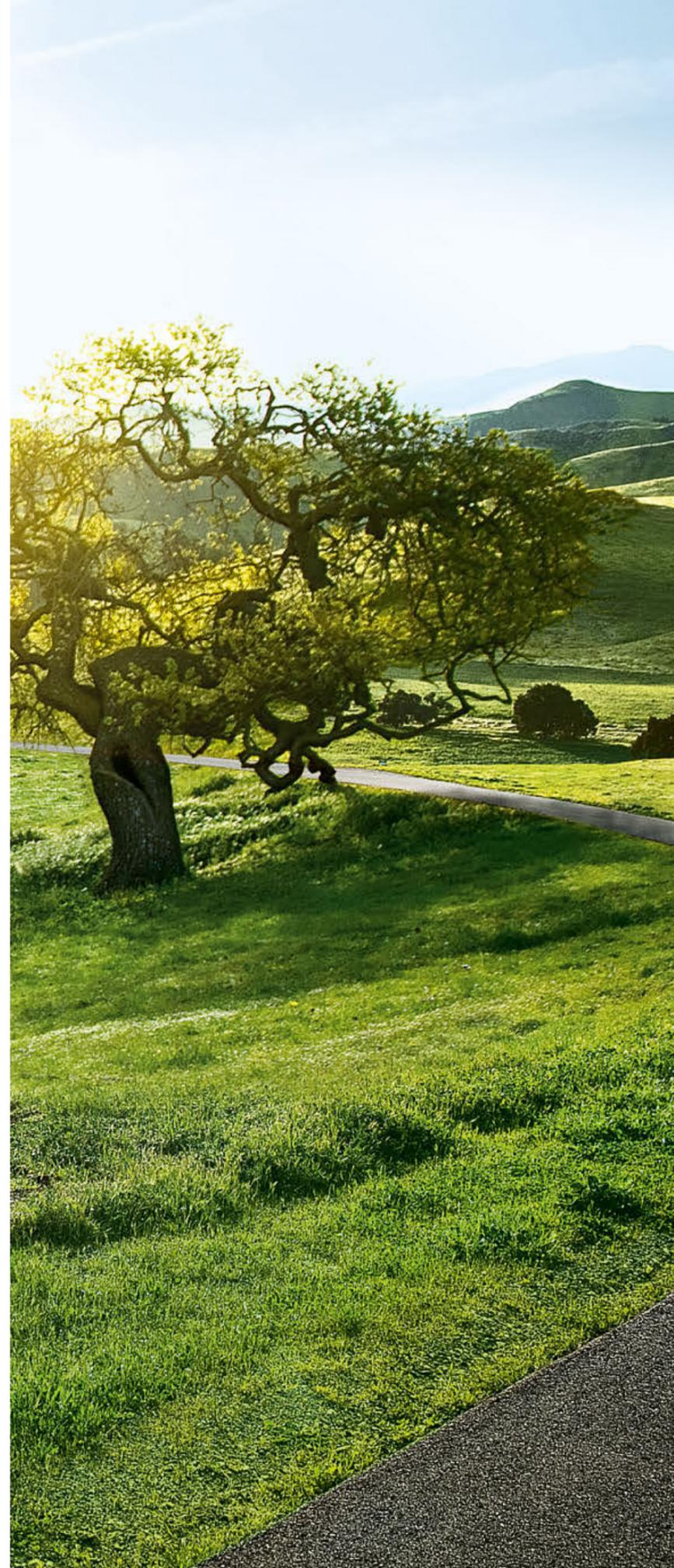
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* May not be available in all countries. Please consult your BMW partner.

SHAPING THE FUTURE – RESPONSIBLY.

In 2015, the BMW Group was once more listed in the Dow Jones Sustainability Index as the most sustainable automotive company worldwide. This makes BMW Group the only company in the automotive industry to be listed without interruption since the index was established. The development of efficient vehicle concepts and environmentally friendly production processes, including recycling, is an integral part of our philosophy. BMW EfficientDynamics and electric vehicles have enabled us to cut CO₂ emissions from our European new-vehicle fleet by more than 40% since 1995. We have also reduced the amount of resources used in production, such as water and energy, by 34% between 2006 and 2015, with a reduction to 45% of previous levels aimed at for 2020. In terms of other resources (such as volatile organic compounds, process wastewater and waste) our 45% target was met in 2014, and we will continue to work on further improvement. Production at our engine plant in Steyr has been waste-water free since 2007. And of course, at the end of its service life, every one of our vehicles can be easily and economically recycled. To return your end-of-life vehicle, please contact your BMW partner. For more information on this issue please visit our website.

www.bmw.com/EfficientDynamics
www.bmwgroup.com/responsibility
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Sheer
Driving Pleasure



The models illustrated in this brochure show the specifications of vehicles produced by BMW AG for the German market. In part, they include optional equipment and accessories not fitted as standard. According to the specific requirements of the markets of other European Union member states, alterations in models, standard and optional equipment, as described in this brochure, may occur. For more information about country-specific vehicle versions, please contact your local BMW partner. Subject to change in design and equipment.

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